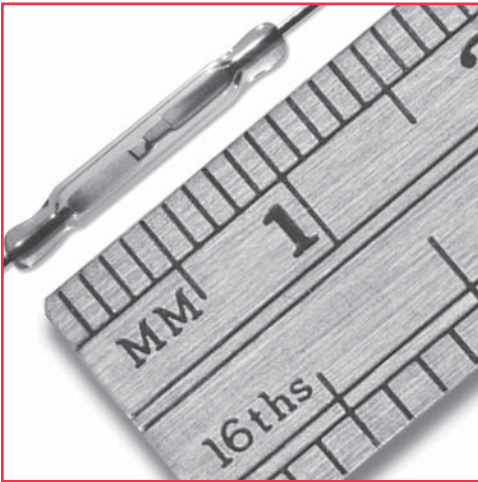


RI-27 Series Dry Reed Switch



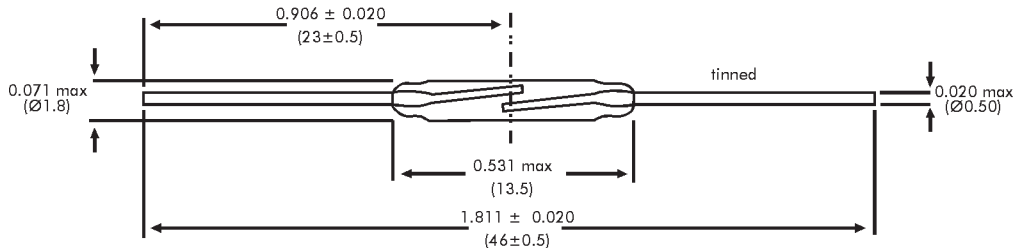
RI-27 Series

Pico dry-reed switch hermetically sealed in a gas-filled glass envelope. Single-pole, single-throw (SPST) type, having normally open contacts, and containing two magnetically actuated reeds. The switch is of the double-ended type and may be actuated by an electromagnet, a permanent magnet or a combination of both.

The device is intended for use in relays, sensors, pulse counters or similar devices.

RI-27 Series Features

- ◆ Ideal for ATE switching
- ◆ Contact layers: gold, sputtered ruthenium
- ◆ Superior glass-to-metal seal and blade alignment
- ◆ Excellent life expectancy and reliability



Dimensions in inches (mm)

General data for all models RI-27

AT-Customization / Preformed Leads

Besides the standard models, customized products can also be supplied offering the following options:

- Operate and release ranges to customer specification
- Cropped and/or preformed leads

Coils

All characteristics are measured using the Philips Standard Coil. For definitions of the Philips Standard Coil, refer to the *Reed Switch Technical & Application Information* Section of this catalog.

Life expectancy and reliability

The life expectancy data given below are valid for a coil energized at 1.25 times the published maximum operate value for each type in the RI-27 series.

No-load conditions (operating frequency: 100 Hz)

Life expectancy: min. 10^9 operations with a failure rate of less than 2×10^{-10} with a confidence level of 90%.

End of life criteria:

- Contact resistance $> 1\Omega$ after 2 ms
- Release time > 2 ms (latching or contact sticking).

Loaded conditions (resistive load: 5 V; 100 mA; operating frequency: 125 Hz)

RI-27AAA

Life expectancy: min. 2×10^7 operations with a failure rate of less than 10^{-8} with a confidence level of 90%.

End of life criteria:

- Contact resistance $> 1\Omega$ after 2.5 ms
- Release time > 1 ms (latching or contact sticking).

RI-27AA; RI-27A

Life expectancy: min. 5×10^7 operations with a failure rate of less than 0.5×10^{-8} with a confidence level of 90%.

End of life criteria:

- Contact resistance $> 1\Omega$ after 2.5 ms
- Release time > 1 ms (latching or contact sticking).

Loaded conditions (resistive load: 12 V; 4 mA; (15 mA peak); operating frequency: 170 Hz)

RI-27AAA Not applicable.

RI-27AA; RI-27A

Life expectancy: min. 45×10^6 operations (tested up to 50×10^6 operations).

RI-27 Series Dry Reed Switch

| Model Number | | | RI-27AAA | RI-27AA | RI-27A |
|--|-------------------|------------|-----------------|-----------------|-----------------|
| Parameters | Test Conditions | Units | | | |
| Operating Characteristics | | | | | |
| Operate Range | | AT | 10-19 | 16-25 | 20-34 |
| Release Range | | AT | 4-16 | 5-18 | 7-19.5 |
| Operate Time - including bounce (typ.) | (energization) | ms | 0.25 (24 AT) | 0.25 (31 AT) | 0.25 (42.5 AT) |
| Bounce Time (typ.) | (energization) | ms | 0.05 (24 AT) | 0.05 (31 AT) | 0.05 (42.5 AT) |
| Release Time (max) | (energization) | μ s | 30 (24 AT) | 30 (31 AT) | 30 (42.5 AT) |
| Resonant Frequency (typ.) | | Hz | 6700 | 6700 | 6700 |
| Electrical Characteristics | | | | | |
| Switched Power (max) | | W | 10 | 10 | 10 |
| Switched Voltage DC (max) | | V | 180 | 200 | 200 |
| Switched Voltage AC, RMS value (max) | | V | 130 | 140 | 140 |
| Switched Current DC (max) | | mA | 500 | 500 | 500 |
| Switched Current AC, RMS value (max) | | mA | 500 | 500 | 500 |
| Carry Current DC; AC, RMS value (max) | | A | 1.5 | 1.75 | 1.75 |
| Breakdown Voltage (min) | | V | 180 | 240 | 280 |
| Contact Resistance (initial max) | (energization) | m Ω | 115 (20 AT) | 115 (25 AT) | 115 (25 AT) |
| Contact Resistance (initial typ.) | (energization) | m Ω | 90 (20 AT) | 90 (25 AT) | 90 (25 AT) |
| Contact Capacitance (max) | without test coil | pF | 0.3 | 0.3 | 0.25 |
| Insulation Resistance (min) | RH \leq 45% | M Ω | 10 ⁶ | 10 ⁶ | 10 ⁶ |

End of life criteria:

Contact resistance $> 2\Omega$ after 4 ms

Release time > 0.7 ms (latching or contact sticking).

Switching different loads involves different life expectancy and reliability data. Further information is available on request.

Mechanical Data

Contact arrangement is normally open; lead finish is tinned; net mass is approximately 100 mg; and can be mounted in any position.

Shock

RI-27AA; RI-27A

The switches are tested in accordance with "IEC 68-2-27", test Ea (peak acceleration 150 G, half sinewave; duration 11 ms). Such a shock will not cause an open switch (no magnetic field present) to close, nor a switch kept closed by an 80 AT coil to open.

Vibration

The switches are tested in accordance with "IEC 68-2-6", test Fc (acceleration 10 G; below cross-over frequency 57 to 62 Hz; amplitude 0.75 mm; frequency range 10 to 2000 Hz, duration 90 minutes). Such a vibration will not cause an open switch (no magnetic field present) to close, nor a switch kept closed by an 80 AT coil to open.

Mechanical Strength

The robustness of the terminations is tested in accordance with "IEC 68-2-21", test Ua₁ (load 10 N).

Operating and Storage Temperature

Operating ambient temperature; min: -55°C; max: +125°C.

Storage temperature; min: -55°C; max: +125°C.

Note: Temperature excursions up to 150°C may be permissible. For more information contact your nearest Coto Technology sales office.

Soldering

The switch can withstand soldering heat in accordance with "IEC 68-2-20", test Tb, method 1B: solder bath at $350 \pm 10^\circ$ C for 3.5 ± 0.5 s. Solderability is tested in accordance with "IEC 68-2-20" test Ta, method 3: solder globule temperature 235°C; ageing 1b: 4 hours steam.

Welding

The leads can be welded

Mounting

The leads should not be bent closer than 1 mm to the glass-to-metal seals. Stress on the seals should be avoided. Care must be taken to prevent stray magnetic fields from influencing the operating and measuring conditions.